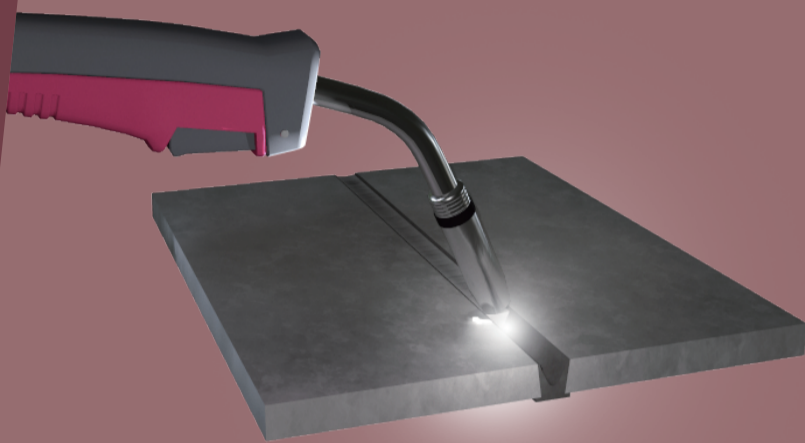


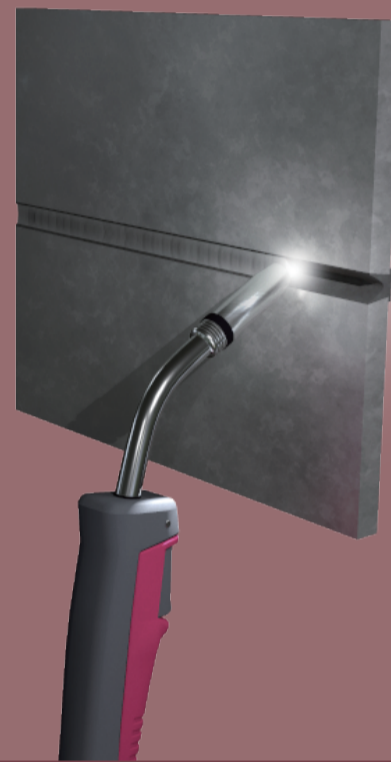
Welding Positions

GROOVE WELD

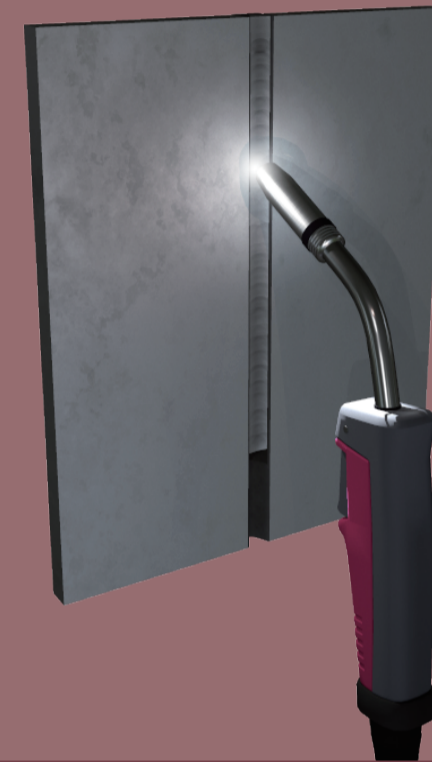
1G



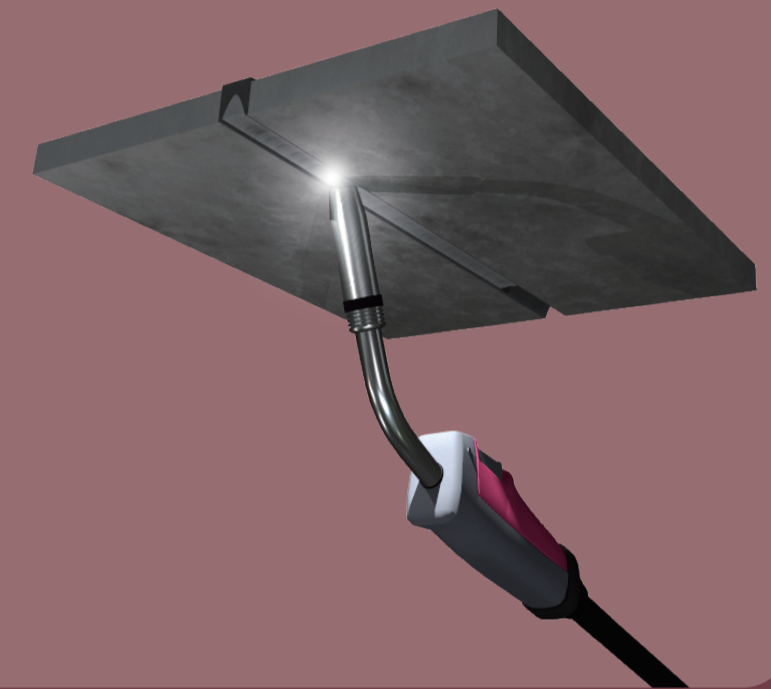
2G



3G



4G



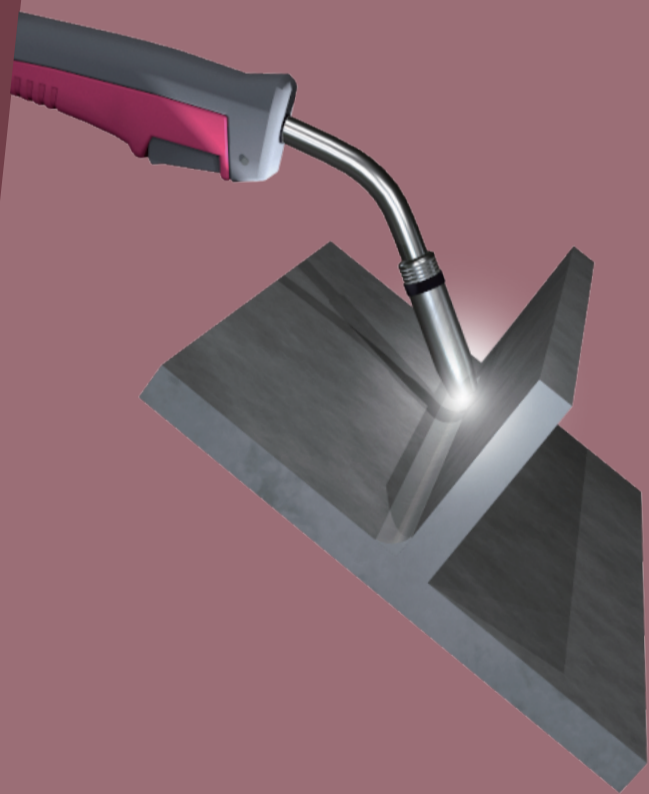
FLAT

HORIZONTAL

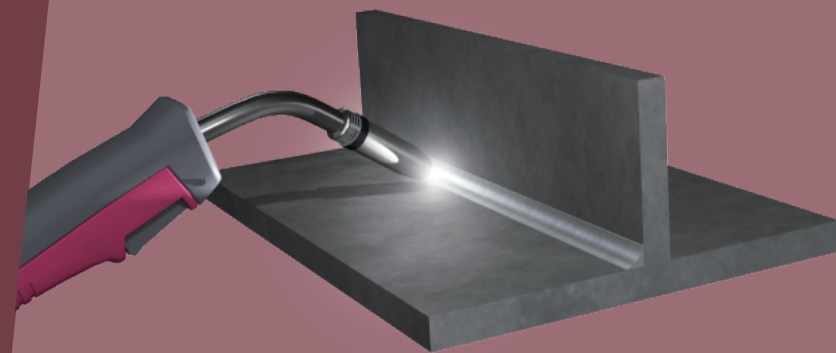
VERTICAL

OVERHEAD

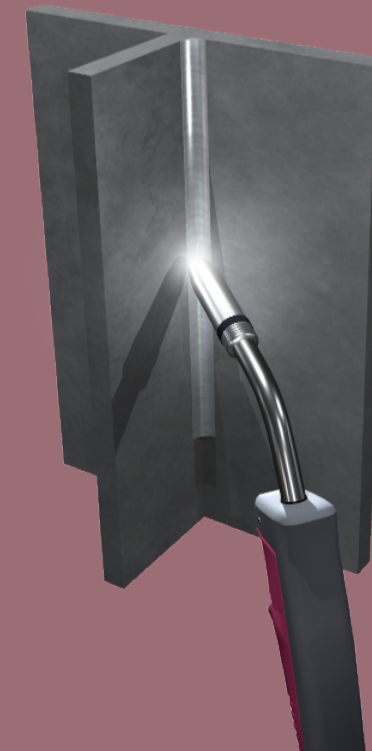
1F



2F



3F



4F



FILLET WELD